Modification history

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| Release | Comments |
| Release 1 | This version released with AMP Australian Meat Processing Training Package release 9.0. |

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| AMPOPR225 | Complete changeover operation |
| Application | This unit describes the skills and knowledge required to re-position carcases on a processing chain or rail.  This unit applies to individuals who work under general supervision in a meat processing premises.  All work must be carried out to comply with workplace procedures, according to state/territory health and safety and food safety regulations, legislation and standards that apply to the workplace.  No licensing, legislative or certification requirements apply to this unit at the time of publication.  Mandatory workplace requirements apply to the assessment of this unit. |
| Pre-requisite Unit | Nil |
| Unit Sector | Operational (OPR) |

| Elements | Performance Criteria |
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| Elements describe the essential outcomes. | Performance criteria describe the performance needed to demonstrate achievement of the element. |
| 1. Prepare for changeover | 1.1 Identify workplace health and safety requirements for task, including personal protective equipment  1.2 Identify and follow work instruction for repositioning carcases on processing chain or rail  1.3 Prepare equipment for repositioning carcases following work instructions |
| 2. Re-position carcases | 2.1 Complete changeover in accordance with workplace health and safety requirements and work instructions  2.2 Use safe manual handling techniques  2.3 Store or dispose of gambrels, spreaders and slides as required  2.4 Check equipment for any defects and, where necessary, report to supervisor |

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| Foundation Skills  This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria. | |
| Skill | Description |
| Reading | * Interpret key elements of workplace instructions |
| Oral communication | * Interact with team members and/or supervisor to ensure flow of work is maintained * Ask questions to clarify information |

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| Unit Mapping Information | | | |
| Code and title current release | Code and title previous release | Comments | Equivalence status |
| AMPOPR225 Complete changeover operation | AMPA2013 Complete changeover operation | Unit code updated  Unit sector code added  Performance Criteria clarified  Foundation Skills added  Assessment Requirements re-worded for clarity  Mandatory workplace requirements clarified | Equivalent |

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| Links | Companion Volumes, including Implementation Guides, are available at VETNet:  https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=5e2e56b7-698f-4822-84bb-25adbb8443a7 |

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| TITLE | Assessment requirements for AMPOPR225 Complete changeover operation |
| Performance Evidence | |
| An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit.  There must be evidence that the individual has completed changeover operations on a processing chain or rail, following workplace requirements, in a micro or larger meat processing premises.  **In micro meat processing premises**  For large stock, the assessor must observe the individual working on a minimum of two carcases and for small stock, a minimum of six carcases. Where more than one small stock species is being processed, the assessor must observe the individual working on all species to a total of six carcases.  There must also be evidence that the individual has completed two shifts on the job, fulfilling workplace requirements (these shifts may include normal rotations into and out of the relevant work task).  **In larger meat processing premises**  For large stock, the assessor must observe the individual working on a minimum of eight carcases or for 15 minutes, whichever comes first.  For small stock, the assessor must observe the individual working on a minimum of 20 carcases or for 15 minutes, whichever comes first.  There must also be evidence that the individual has completed two shifts on the job, fulfilling workplace requirements (these shifts may include normal rotations into and out of the relevant work task).  Mandatory workplace requirements  All performance evidence specified above must be demonstrated in a meat processing premises. | |

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| Knowledge Evidence |
| An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:   * workplace instructions and requirements for changeover operations * equipment used for positioning carcases, gambrels, spreaders and rollers, and any likely defects that may occur * the consequences of incorrectly re-positioning the carcase on the chain or rail * workplace health and safety requirements for changeover operations * safe manual handling techniques and equipment used for moving carcases. |

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| Assessment Conditions |
| Assessment of the skills in this unit of competency must take place under the following conditions:   * physical conditions:   *skills must be demonstrated in meat processing premises at workplace production speed*   * resources, equipment and materials:   *personal protective equipment*  *equipment for hanging carcases*  *carcases for repositioning*   * specifications:   *task-related documents*   * personnel:   *access to team members and supervisor or mentor.*  Assessment for this unit must include at least three forms of evidence.  Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.  **Mandatory workplace requirements**  Mandatory workplace requirements are shown in *italic* text. Refer to the Companion Volume Implementation Guide for further information |

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