Modification history

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| Release | Comments |
| Release 1 | This version released with AMP Australian Meat Processing Training Package release 9.0. |

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| AMPPKG211 | Operate carton sealing machine |
| Application | This unit describes the skills and knowledge required to operate carton sealing machines such as carton gluing machines.  This unit applies to individuals who work under general supervision in a meat processing premises.  All work must be carried out to comply with workplace procedures, according to state/territory health and safety and food safety regulations, legislation and standards that apply to the workplace.  No licensing, legislative or certification requirements apply to this unit at the time of publication.  Mandatory workplace requirements apply to the assessment of this unit. |
| Pre-requisite Unit | Nil |
| Unit Sector | Packaging (PKG) |

| Elements | Performance Criteria |
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| Elements describe the essential outcomes. | Performance criteria describe the performance needed to demonstrate achievement of the element. |
| 1. Prepare for work | 1.1 Identify work instruction for operating carton sealing machine  1.2 Identify workplace health and safety requirements for task, including personal protective equipment  1.3 Prepare equipment and consumables for task |
| 2. Operate sealing machine | 2.1 Operate sealing machine following workplace requirements  2.2 Monitor consumables at designated intervals and refill as required  2.3 Monitor process for defects, and rectify or report promptly following workplace requirements |
| 3. Maintain sealing machine supplies | 3.1 Maintain sealing machine supplies in accordance with workplace requirements  3.2 Refill or order consumables to maintain adequate supply, following workplace requirements |

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| Foundation Skills  This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria. | |
| Skill | Description |
| Reading | * Interpret key elements of workplace instructions and packaging requirements |
| Oral communication | * Communicate with team members and/or supervisor to maintain flow of production * Report or re-order consumables when stocks are down |
| Numeracy | * Monitor levels of consumables |

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| Unit Mapping Information | | | |
| Code and title current release | Code and title previous release | Comments | Equivalence status |
| AMPPKG211 Operate carton sealing machine | AMPA2072 Operate carton sealing machine | Unit code updated  Unit sector code added  Unit application updated  Performance Criteria clarified  Foundation Skills added  Assessment Requirements re-worded for clarity  Mandatory workplace requirements clarified | Equivalent |

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| Links | Companion Volumes, including Implementation Guides, are available at VETNet:  https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=5e2e56b7-698f-4822-84bb-25adbb8443a7 |

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| TITLE | Assessment requirements for AMPPKG211 Operate carton sealing machine |
| Performance Evidence | |
| An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit.  There must be evidence that the individual has operated a carton sealing machine to produce cartons that meet specifications.  The assessor must observe the individual operating the carton sealing equipment for a minimum of 10 minutes.  There must also be evidence that the individual has completed two shifts on the job fulfilling workplace requirements (these shifts may include normal rotations into and out of the relevant work task).  Mandatory workplace requirements  All performance evidence specified above must be demonstrated in a meat processing premises. | |

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| Knowledge Evidence |
| An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:   * workplace requirements for operating carton sealing machine * basic operating principles of the carton sealing machine in use at work site * the consumables required and the levels to which they need be maintained * workplace health and safety requirements for operating carton sealing machine * safe manual handling techniques * typical hazards encountered when operating sealing machines, and how the associated risks are controlled. |

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| Assessment Conditions |
| Assessment of the skills in this unit of competency must take place under the following conditions:   * physical conditions:   *skills must be demonstrated in a meat processing premises at workplace production speed*   * resources, equipment and materials:   *personal protective equipment*  *sealing machine*  *consumables*   * specifications:   *task-related documents*   * personnel:   *access to team members and supervisor or mentor.*  Assessment for this unit must include at least three forms of evidence.  Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.  **Mandatory workplace requirements**  Mandatory workplace requirements are shown in *italic* text. Refer to the Companion Volume Implementation Guide for further information. |

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